Innovative Service Around the Globe YAGEO

DATA SHEET

CURRENT SENSOR-LOW TCR

PF-High power series

5%,1% size 1206 RoHS Compliant



Phicomp

Product specification





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SCOPE

This specification describes PF1206 chip resistors with lead-free terminations.

APPLICATIONS

- Power supplies
- Consumer(Mobile
 PNDs
 ...)
- Laptop
- HDDs

FEATURES

• Products with lead free terminations meet RoHS requirements.

• High component and equipment reliability with high power rating (1/2W).

• Low resistance $(10m\Omega \text{ or under})$ and narrow tolerance $(\pm 1\%)$ can suitable for current detection.

ORDERING INFORMATION - GLOBAL PART NUMBER

Part number is identified by the series name, size, tolerance, packaging type, temperature coefficient of resistance, taping reel, resistance value.

	PF1206			<u>X</u> (3)			<u>XXXX</u> (6)	<u>L</u> (7)		
	(1) TOLERANCE									
	F = ±1%	%								
	J = ±5%	6								
	(2) PACKAGING TYPE									
t	R = Pa	per ta	ping r	eel						
	(3)TEMPERATURE COEFFICIENT OF RESISTANCE								Ξ	

M=±75ppm/°C F=±100ppm/°C

(4) TAPING REEL

7 = 7 inch dia. Reel

(5) POWER RATING

W = 2 x standard power

(6) RESISTANCE VALUE

PF1206: 0R005/ 0R01/ 0R015/ 0R02/ 0R025/ 0R03 / 0R04 (For other resistance value is on request)

(7) Default Code

Letter L is system default code for order only. (NOTE)

ORDERING EXAMPLE

The ordering code of a PF1206 0.5W chip resistor, value 0.01 Ω with ±1% tolerance, supplied in 7-inch tape reel is: PF1206FRF7W0R01L.

NOTE

1. All our RSMD products meet RoHS compliant and Halogen Free. "LFP" of the internal 2D reel label mentions "Lead Free Process".

2. On customized label, "LFP" or specific symbol can be printed.

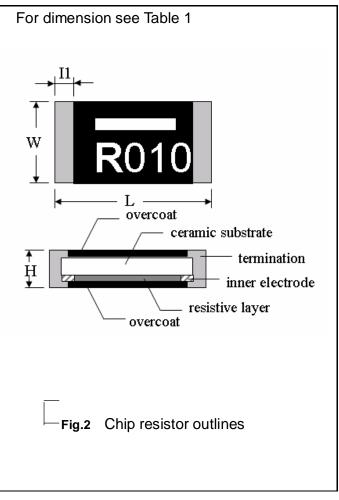
YAGEO		2
	Chip Resistor Surface Mount	PF -High Power SERIES 1206 (RoHS Compliant) 6
MARKING PF1206		
Fig.1	R010 Value=10mΩ	3 digits The "R" is used as a decimal point; the other 2 digits are significant.

For further marking information, please see special data sheet "Chip resistors marking".

CONSTRUCTION

The resistors are constructed out of a high-grade ceramic body. Internal metal electrodes are added at each end and connected by a resistive paste. The composition of the paste is adjusted to give the approximate required resistance and laser cutting of this resistive layer that achieves tolerance trims the value. The resistive layer is covered with a protective coat and printed with the resistance value. Finally, the two external terminations (matte tin) are added. See fig. 2.

OUTLINES



TYPE	PF1206
L (mm)	3.20±0.25
W (mm)	1.60±0.25
H (mm)	0.60±0.25
l1 (mm)	0.50±0.25
l2 (mm)	0.65±0.25



Chip Resistor Surface Mount

ELECTRICAL CHARACTERISTICS

Table 2	
CHARACTERISTICS	PF1206 1/2W
Operating Temperature Range	–55°C to +155°C
Maximum Working Voltage	$\sqrt{(P * R)}$
Resistance Range	PF1206 :
	5/10/15/20/25/30/4
	0mΩ
Temperature Coefficient	M=±75ppm/°C
	F=±100ppm/°C

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

Table 3			
PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
PF1206	Paper taping reel	7" (178 mm)	4,000 Units

FUNCTIONAL DESCRIPTION

POWER RATING

PF1206 rated power at 70°C is 1/2W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

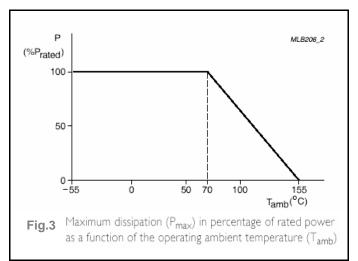
$$V = \sqrt{(P * R)}$$

Where

- V=Continuous rated DC
- or AC (rms) working voltage (v)

P=Rated power

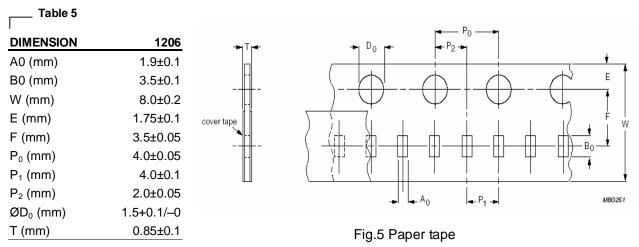
R=Resistance value (Ω)



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	Chip Resistor Surface Mount	PF -High Power SERIES	1206 (RoHS Compliant)	_
TAPING REE	<u>-</u>	1 1 1		L
Table 4			-⊷ [₩] 2 ~ -	
DIMENSION	1206			
Tape Width(mm)	8			
ØA (mm)	180.0+0/-3			
ØN (mm)	60.0+1/-0			
ØC (mm)	13.0±0.2			
ØD (mm)	21.0±0.8			
W1 (mm)	9.0±0.2			
W2 (mm)	12.0±0.2			
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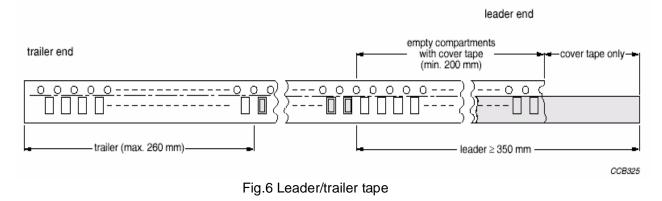
Fig.4 Reel

PAPER/PE TAPE SPECIFICATION



PACKING METHOD

LEADER/TRAILER TAPE SPECIFICATION





Chip Resistor Surface Mount **PF -High Power** SERIES **1206 (RoHS Compliant)**

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TESTS AND REQUIREMENTS

TEST	TEST METHOD	PROCEDURE	REQUIREMENT
Life/ Endurance	IEC 60115-1 4.25.1	1,000 hours at 70±5 °C applied RCWV 1.5 hours on, 0.5 hour off, still air required	\pm (1.0 % + 0.0005 Ω)
High Temperature Exposure/ Endurance at upper category temperature	IEC 60068-2-2	1,000 hours at 155±5 °C,unpowered	± (1.0 % + 0.0005 Ω)
Moisture Resistance	MIL-STD-202 Method 106G	Each temperature / humidity cycle is defined at 8 hours (Method 106G), 3 cycles / 24 hours for 10d. with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, un-powered Parts mounted on test-boards, without condensation on parts Measurement at 24 ± 2 hours after test conclusion.	± (0.5% + 0.0005Ω)
Thermal Shock	MIL-STD-202G Method 107G	-55/+125 °C Note: Number of cycles required is 300. Devices unmounted Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air	± (1.0% + 0.0005Ω)
Short time overload	IEC 60115-1 4.13	Applied 5 times of rated power for 5 sec at room temperature	\pm (0.5% + 0.0005 Ω) No visible damage
Board Flex/ Bending	IEC 60068-2-21	Chips mounted on a 90mm glass epoxy resin PCB(FR4) 2 mm bending Bending time: 60±1 seconds	± (1.0 % + 0.0005 Ω)
Solderability - Wetting	IPC/JEDEC J-STD-002B test B	Electrical Test not required Magnification 50X SMD conditions: 1st step: Method B, aging 4 hours at 155 °C dry heat 2nd step: leadfree solder bath at 245±3 °C Dipping time: 3±0.5 seconds	Well tinned (≥95% covered) No visible damage
- Leaching	IPC/JEDEC J-STD-002B test D	Leadfree solder, 260 °C, 30 seconds immersion time	No visible damage
- Resistance to Soldering Heat	IEC 60068-2-58	Condition B, no pre-heat of samples Leadfree solder, 260±5 °C, 10±1seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	\pm (0.5% + 0.0005Ω) No visible damage

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	Chip Resistor S	Surface Mount	PF -High Power	SERIES	1206 (RoHS Compliant)	6	
REVISION HISTORY							
REVISION	DATE	CHANGE NOTIFICATION		DESCRI	PTION		_
Version 0	2009-03-13			- First issu	ue of this specification		