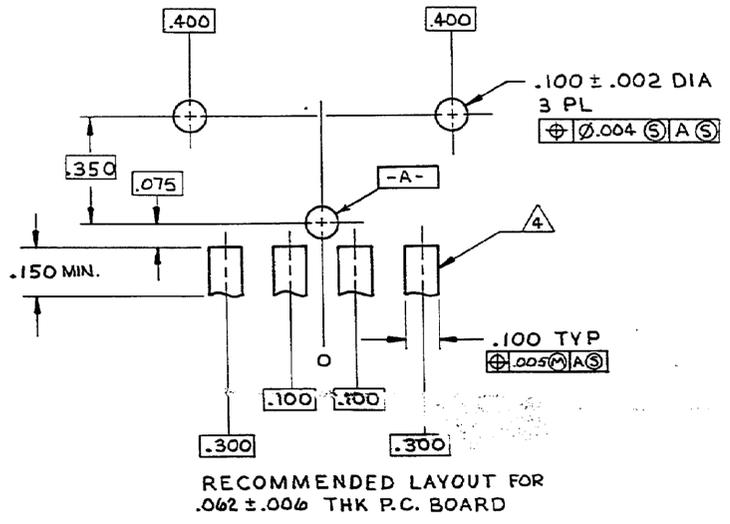
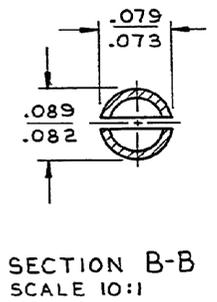
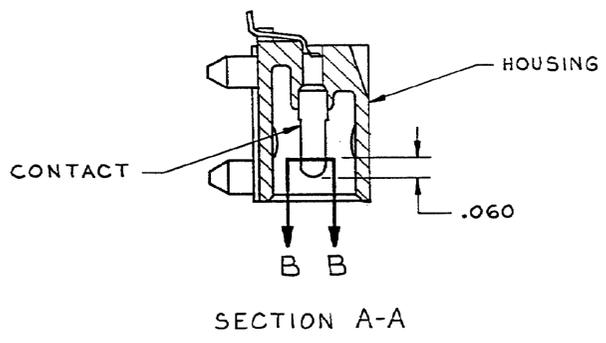
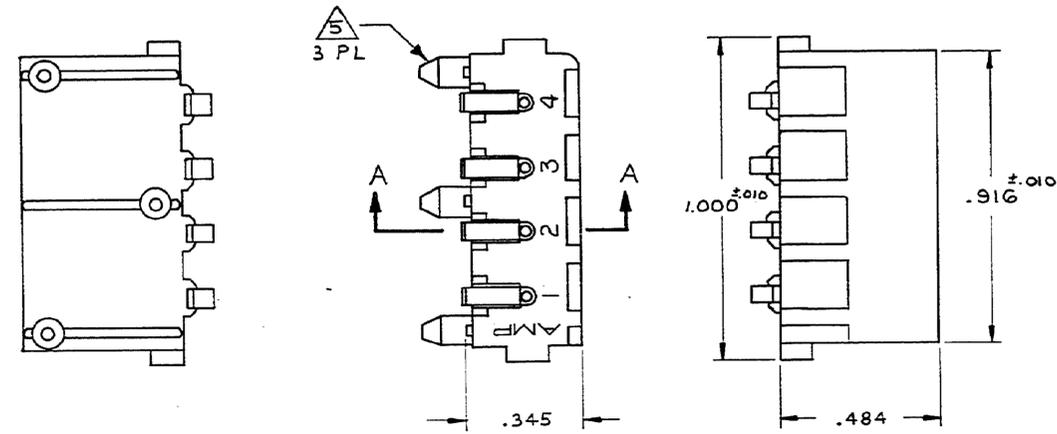


DRAWING MADE IN THIRD ANGLE PROJECTION

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		REVISIONS			
P	F	ZONE/LTR	DESCRIPTION	DATE	APPROVED
		O	RLSD PER TTI 85-50	6/12/85	JP/RS
✓			REV PER ECN CM 243		
✓		A	REV PER ECN CM 262	7/14/85	DM/RS
✓		B	REV PER CM-626	6/28/86	KL/RS
✓		C	REVISED PER CM-3000	7-12-90	MS/RS
		C1	REVISED PER ECR-21-117185	20OCT2021	PJ/VS



- PARTS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-3.
- RECOMMENDED EXPOSURE TO VAPOR PHASE REFLOW SOLDERING NOT TO EXCEED 3 MIN.
- MATERIAL-HOUSING: NYLON, UL94V-2 (NATURAL) CONTACT: PH BRZ (PRE-TIN).
- .010 MIN THICK SOLDER PASTE, 63/37 TIN-LEAD.
- PINS TO BE HEAT STAKED TO RETAIN CONNECTOR TO BOARD
- DIMENSION SHOWN REPRESENT PRODUCT IN DRY CONDITION. ADDITIONAL 2% GROWTH DUE TO END USE LOCATION MOISTURE ABSORPTION MAY OCCUR AND SHOULD BE ACCOUNTED FOR.

770149-1 SHOWN

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS = .005 ANGLES =		CONTRACT NO	PART NO	
DR T Beck 6/12/85	CHK 6-13-85	APPD 7-16-85	TE Connectivity NAME PIN HEADER ASSEMBLY, RIGHT ANGLE MOUNT, 4 CKT, COMMERCIAL MATE-N-LOK	
MATERIAL	DSGN APPD	OTHER APPD		
FINISH	SIZE D	FSCM NO 00779	DRAWING NO 770149	SHEET
	SCALE 4:1	SHEET		

CUSTOMER DRAWING